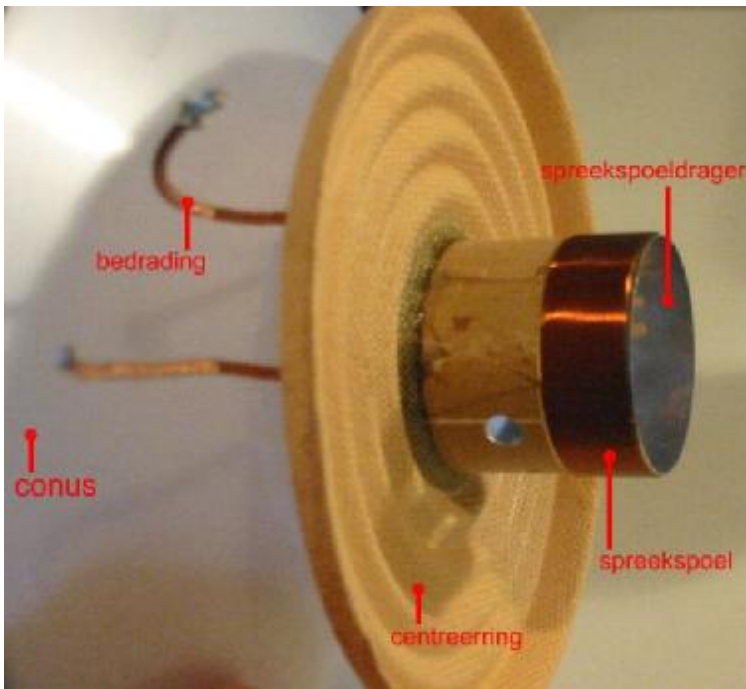


## ----- Centre midrange -----



Look at the manuals at [www.speakefoam.eu](http://www.speakefoam.eu)

Midrange units and other little speakers are sometimes hard the centre with clothes-pegs.

You have the benefit that the spider (see left 'centreerring') most times is stiff in proportion to the weight of the cone.

With some little low units that for instance have played with continuous high level (for instance a subwoofer like the Bose Acoustimass), you have to try first 'dry' if this is the right system

You follow the refoam manual till nr. 22.



Glue the surround and frame. The spider of the speaker is stiff and holds the cone and surround in the right place.

Press with cotton-sticks equal the surround on the frame. Do this crosswise. It can be that the surround doesn't stick the same time. Repeat the pressing every 2 minutes till the surround sticks to the frame. Check in between if the cone doesn't scratch by pushing the cone linear downwards.



Make at last a dragging movement around the surround with a cotton-stick.

See also nr. 24 of the manual 'refoaming'.

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